

FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET
MARLBORO LIGHTS KS REGULAR SP /& 6's
BRAND CODE-0660 (SID) /& 0663

EFFECTIVE DATE: 11/09/92
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)	
PLUG R.T.D.	:	3.95	IN. H2O	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.46	GRAMS/100 RODS	1.37 GRAMS/25 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)		05-107-C
	:	FT-107 #10(CELANESE)		05-107-C
DENIER PER FILAMENT	:	3.0		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500		06-276-A
ANCHOR ADHESIVE	:	UPACO 6732-0		PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	68.30	GRAMS/100 RODS	17.08 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS/100 RODS	17.14 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	74.00	GRAMS/100 RODS	18.51 GRAMS/25 RODS

REASON FOR CHANGE : PZ APPLICATION % CHGD FROM 7.00% TO 8.00% OF DRY
WEIGHT. TARGET WEIGHTS INCREASED. OK TO MIX
FINISHED FILTERS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 11/04/92

PRINTING DATE : 11/04/92
PRINTING TIME : 15:44:07

APPROVED BY: E. O. Smith

SUPERSEDES SPECIFICATION DATED: 1/27/92

2057660395